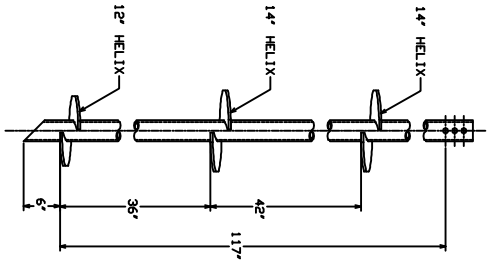
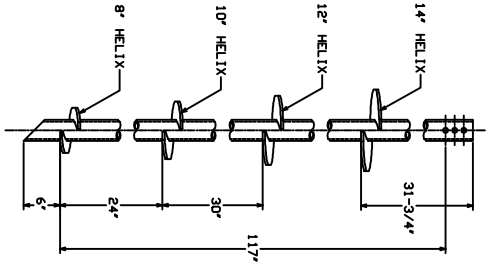


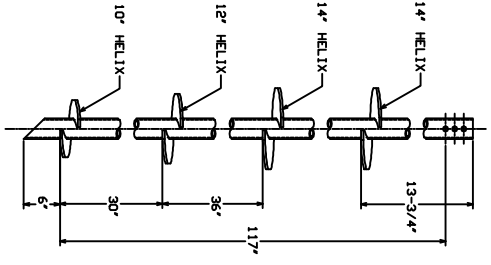
CAT. NO.  
C107-0564



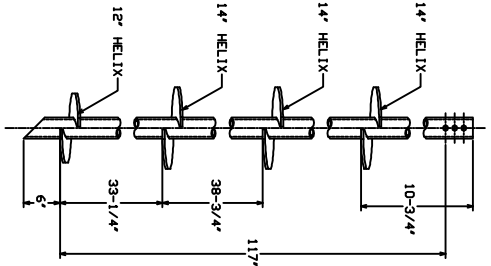
CAT. NO.  
C107-0565



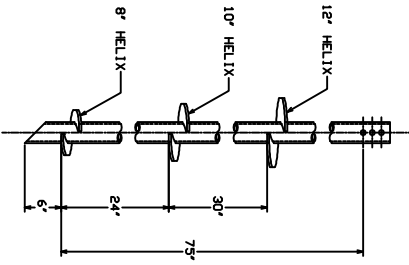
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C107-0566



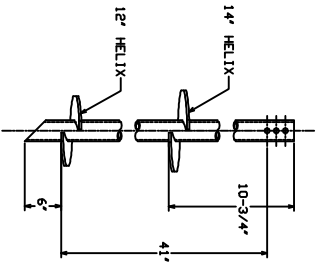
CAT. NO.  
C107-0567



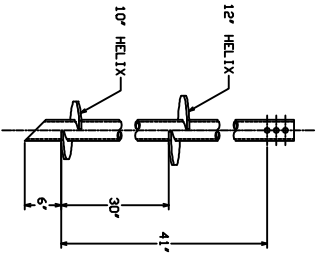
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C107-0568



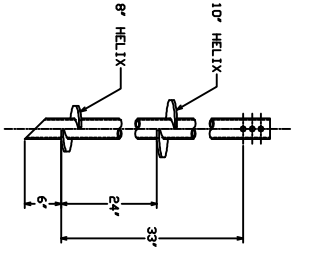
CAT. NO.  
C107-0563



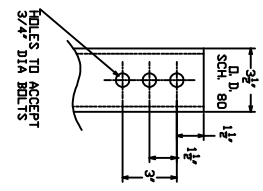
CAT. NO.  
C107-0562



CAT. NO.  
C107-0561

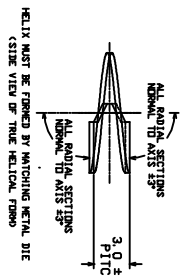


CAT. NO.  
C107-0560



-NOTES-

1. FINISH: HOT DIP GALVANIZE PER ASTM A153-LATEST REVISION
2. MANUFACTURER SHOULD HAVE IN EFFECT INDUSTRIAL WELDING CERTIFICATION
3. MAXIMUM INSTALLATION TORQUE RATING FOR RS3500, 500 HELICAL PIER IS 13,000 FT-LBS
4. ALL WELDING MUST BE DONE IN COMPLIANCE WITH AWS CODE D1.1, WITH WELDERS BEING QUALIFIED UNDER SECTION 5, PART C.
5. MAXIMUM ALLOWABLE TOLERANCE IN HELIX SPACING 1/4"



HELIX MUST BE FORMED BY MATCHING METAL DIE  
(SIDE VIEW OF THE HELICAL FORM)

CHANCE TOLERANCE CHART		HUBBELL POWER SYSTEMS	
TITLE		RS3500.300	
LEAD SECTIONS		REV. C	
SIZE	DATE	DR / PWT / ASSY NO.	REV.
D	SA107-10044		
DO NOT SCALE THIS DRAWING	DRN BY: BULLIS	DATE: 11/20/95	SHEET 1 OF 2